

Date: - Friday, 20/06/2008 8:26:54 AM  
 User: Linda Lacelle

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : 5-MAN SHOULDER HARNESS KIT (4 POINT)  
 Job Number : 39978  
 Estimate Number : 10411  
 P.O. Number : Part Number : D412702023  
 This Issue : 20/06/2008 S.O. No. : Drawing Number : N/A  
 Prsht Rev. : NC Project Number : N/A  
 First Issue : / / Type : PURCHASED PARTS Drawing Revision : E  
 Previous Run : 37818 Material :  
 Due Date : 20/06/2008 Qty: 1 Um: Each  
 Written By :  
 Checked & Approved By :  
 Comment : Est Rev:B Removed Manufacturing 05-11-08 JLM  
 Est Rev:C 06.04.03 As per DSI9324 JLM  
 est rev D 06.12.14 per ecn 871 EC  
 Est Rev:E 07-03-14 As per DSI 9351 JLM

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-702-023 CHG002

508/06/00

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 D412702069 Grommet



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

GROMMET KIT

Batch: 36449

L

4.0 D3195041 Bracket Assembly



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit]

Qty Part Number Description Batch

2 D3195-041 Bracket 27840

Pc 8/6/20 ①

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Job Number: 39978

Part Number: D412702023

Job Number:



Seq. #:	Machine Or Operation:	Description :
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5.0	D3195043	Bracket Assembly
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit]

Qty Part Number Description Batch

2 D3195-043 Bracket 31573

6.0	D31961	Bar
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit]

Qty Part Number Description Batch

1 D3196-1 Bar 39319

7.0	D3197041	Bar Assembly
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit]

Qty Part Number Description Batch

2 D3197-041 Bar B30603 1X  
B30655 1X

8.0	D32681	Placard
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit]

Qty Part Number Description Batch

2 D3268-1 Placard B26338

9.0	D3446041	Harness Assembly
-----	----------	------------------



Comment: Qty.: 5.0000 Each(s)/Unit Total : 5.0000 Each(s)

Pick: Packing Kit]

Qty Part Number Description Batch

5 D3446-041 Harness Assembly 31469

DAR8003 SSPS207

10.0	D355111	Hook and Loop Tie
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Comment: Qty.: 5.0000 Each(s)/Unit Total : 5.0000 Each(s)

HOOK AND LOOP TIE

BATCH: 35151

Pa 8/6/20 (C)

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Job Number: 39978

Part Number: D412702023

Job Number:



Seq. #:

Machine Or Operation:

Description :

11.0

D35461

Clip



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

CLIP

BATCH: 31216

12.0

AN413A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit]

Qty Part Number Description Batch

4 AN4-13A

Bolt

M107534

13.0

MS24694S152

Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit]

Qty Part Number Description Batch

2 MS24694-S152

Screw

M101124

14.0

MS24694S154

SCREW



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

SCREW

Batch: M103926

15.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

16.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-023

Location: Rev B

17.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Date: Friday, 20/06/2008 8:45:13 AM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: 5-MAN SHOULDER HARNESS KIT (4 POINT)
<b>Job Number</b>	: 39978		
<b>Estimate Number</b>	: 10411		
<b>P.O. Number</b>	:	<b>Part Number</b>	: D412702023
<b>This Issue</b>	: 20/06/2008	<b>S.O. No.</b>	:
<b>Prsht Rev.</b>	: NC	<b>Drawing Number</b>	: N/A
<b>First Issue</b>	: 20/06/2008	<b>Project Number</b>	: N/A
<b>Previous Run</b>	: 37818	<b>Drawing Revision</b>	: E
	<b>Type</b>	<b>Material</b>	:
	: PURCHASED PARTS	<b>Due Date</b>	: 20/06/2008
<b>Written By</b>	:	<b>Qty:</b>	1
<b>Checked &amp; Approved By</b>	:	<b>Um:</b>	Each
<b>Comment</b>	: Est Rev:B Removed Manufacturing 05-11-08 JLM : Est Rev:C 06.04.03 As per DSI9324 JLM : est rev D 06.12.14 per ecn 871 EC : Est Rev:E 07-03-14 As per DSI 9351 JLM		

Additional Product

REFERENCE ONLY

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

DC

DOCUMENT CONTROL



JSD 08.6.20



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-702-023 CHG002

2.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

Job Completion

